



UNITED UNINET 211

Product Description

Neat cutting oil formulated for the high precision autolathes industry for the machining of low alloy steel, free cutting steel and non-ferrous metals. It is recommended for all metalworking applications, with the exception of very severe, stainless or heavyduty applications.

This product is free from chlorine and sulfur, and is blended with a proprietary high polarity additive that exhibits good synergistic extreme pressure (EP) and anti-wear (AW) effects. Additionally, it is equipped with an anti-mist feature, ensuring a safer and cleaner working environment.

Applications / Benefits

- * Enhances tool life for extended operational efficiency
- * Delivers improved surface finishing for superior results
- * Reduced chip welding in heavy-duty operation
- * Ensures enhanced dimensional accuracy of the workpiece

Typical Characteristics

Test Description	Method	Unit	
Density @ 15 °C	ASTM D 4052	kg/L	0.8759
Flash Point	ASTM D 92	°C	214
Kinematic Viscosity @ 40°C	ASTM D 445	cSt	27
Copper Corrosion 100°C, 3h	ASTM D 130	-	1b